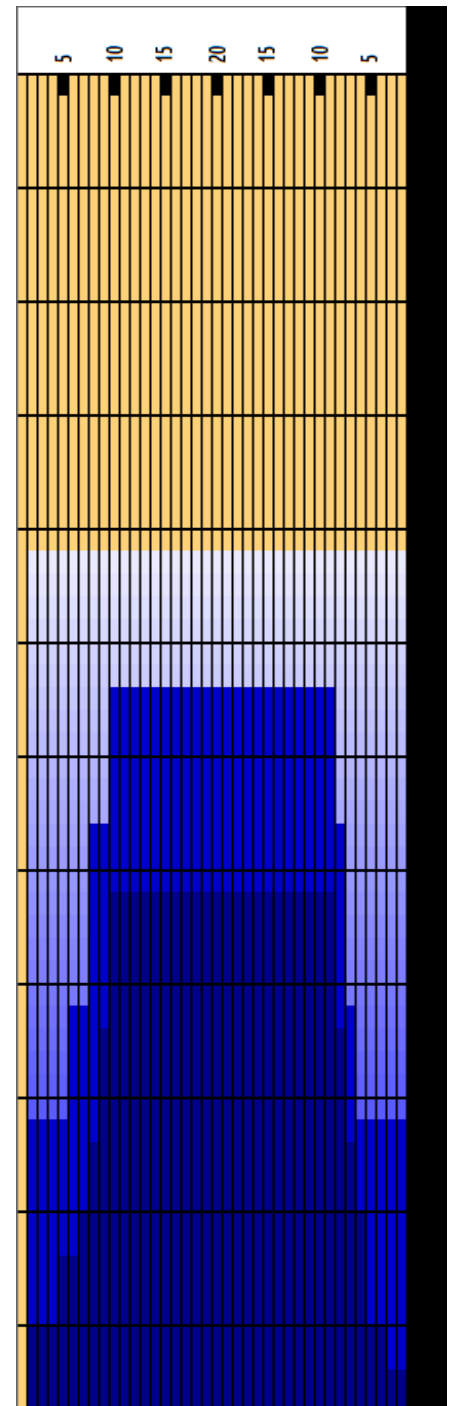


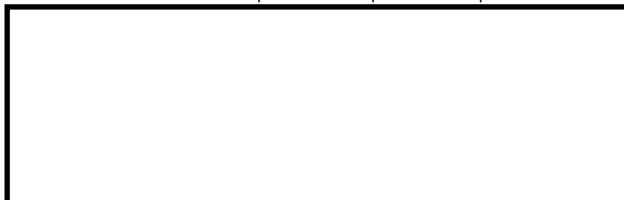
Oil Pattern Distance	39	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	16.1 mL	Reverse Oil Total	14.1 mL	Volume Oil Total	30.2 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	14	3	A	111	0.0	3.9	3.9	5550
2	2L	4R	1	14	3	A	35	3.9	5.8	1.9	1750
3	5L	6R	1	18	3	A	30	5.8	8.3	2.5	1500
4	7L	6R	1	18	3	A	28	8.3	10.8	2.5	1400
5	8L	7R	1	18	3	A	26	10.8	13.3	2.5	1300
6	9L	8R	2	18	3	A	48	13.3	18.4	5.1	2400
7	10L	9R	2	22	3	A	44	18.4	24.6	6.2	2200
8	2L	2R	0	22	3	A	0	24.6	33.0	8.4	0
9	2L	2R	0	26	3	A	0	33.0	39.0	6.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	39.0	33.0	-6.0	0
2	10L	9R	2	22	3	A	44	33.0	26.8	-6.2	2200
3	8L	8R	3	18	3	A	75	26.8	19.2	-7.6	3750
4	6L	7R	2	18	3	A	56	19.2	14.1	-5.1	2800
5	2L	2R	1	14	3	A	37	14.1	12.2	-1.9	1850
6	4L	4R	1	14	3	A	33	12.2	10.3	-1.9	1650
7	2L	2R	1	14	3	A	37	10.3	8.4	-1.9	1850
8	2L	2R	0	14	3	A	0	8.4	0.0	-8.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.11	1	1	1.04	2.63

